

NOTE: Other components not shown for ease of viewing.

REMOVAL OF EXISTING PARTS

1. Disconnect power to operator.
2. Loosen up cable clamp set screws securing cable assembly to actuator bracket, discard.
3. Remove pin from actuator bracket and discard.
4. Remove pivot bracket assembly and discard.
5. Remove release arm bracket assembly and discard.

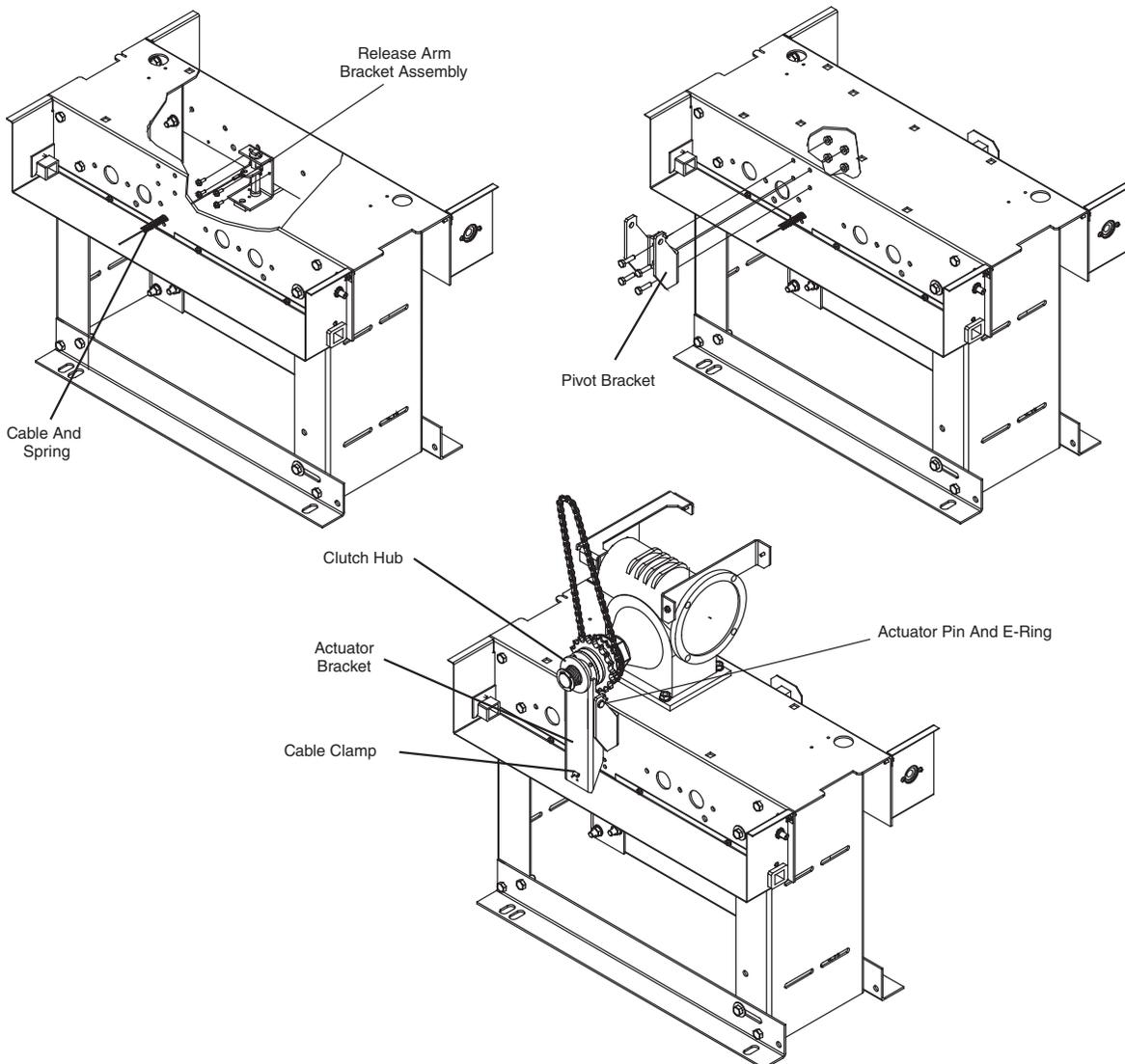
INSTALLATION OF NEW PARTS

1. Mount the release arm bracket assembly to frame with new hardware provided.
2. Feed cable through opposite side of frame and slide spring over end against frame.

⚠️ ⚠️ WARNING

To prevent possible **SERIOUS INJURY** or **DEATH**, disconnect electric power to operator **BEFORE** installing. **ALL** electrical connections **MUST** be made by a qualified individual.

3. Mount pivot bracket to frame using new hardware provided.
4. Mount actuator bracket to pivot bracket with new pin and e-ring provided. Be sure that bracket is placed in the groove of the clutch hub.
5. Insert cable through actuator bracket and secure in place with new cable clamp provided.
6. Reconnect power to operator.



***HOW TO ORDER
REPAIR PARTS***

DEVANCO CANADA

19192 HAY ROAD, UNIT Q
SUMMERSTOWN, ON K0C 2E0

TOLL FREE: 855-931-3334

www.devancocanada.com

**WHEN ORDERING REPAIR PARTS
PLEASE SUPPLY THE
FOLLOWING INFORMATION:**

- ✓ PART NUMBER
- ✓ DESCRIPTION
- ✓ MODEL NUMBER